

# MOUNTING INSTRUCTION FOR BOLTED A-RATED DOOR

Valid for: **MV4298. MV4360. MV4361**

**MOME C**  
DOORS OF SWEDEN

## 1. Dismantle door leaves and frames.

1.1 Mark the door leaf and frame.

## 2. Check Cut-out

- 2.1 Size of hole in bulkhead according to drawing and specification.
- 2.2 Bulkhead and frame must overlap min. 30mm.
- 2.3 Bulkhead must be straight and aligned with frame.
- 2.4 Sill at the correct height to the surroundings.

## 3. Pre-assembly

3.1 Install frame in bulkhead with a bolt in each corner.

## 4. Check measurements

- 4.1 Maximum diagonal tolerance: 3mm
- 4.2 Maximum width and height tolerance:  $\pm 1\text{mm}$  /  $\pm 2\text{mm}$
- 4.3 Maximum misalignment:  $\pm 1$

## 5. Mounting

5.1 Install the remaining bolts.

## 6. Installation of door leaf in frame

- 6.1 Mount handle, door closer and other accessories.
- 6.2 Maximum width and height tolerance:  $\pm 2\text{mm}$
- 6.3 Maximum misalignment:  $\pm 1$

## 7. Service and maintenance

7.1 Check function of lock, door closer etc every 4-8 weeks, depending on frequency of use and environment.

**Note:** For flat and U-sill, bottom part shall be welded.

For welding sequence see mounting instructions for welded A-class door frame.

